



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3501-1
Job Sheet 175786



Part No: D3501-1

Job Qty: 60 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-05-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-2	mmc	JB 18-04-22
100	Hardinge	60 pcs	4/23/18	4/23/18	0.01	2.99	Hardinge	11	JB 18-04-22
120	QC	60 pcs	4/23/18	4/23/18	0.00	0.00	QC8		JB 18-04-22
130	Packaging	60 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1	54038	DAS 18/04/2018
140	QC21-SA	60 Ea	4/23/18	4/23/18	0.00	0.00	QC21		6
Part Op 100 - 1-TURN AS PER FOLIO FA650 & DWG D3501 ,									
Descriptions:									
9-89									
DAS 21									
APR 24 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	4.7460 ft (.0791 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	5	93	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.850inches ± 0.010	0.860 0.840		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.750inches ± 0.010	0.760 0.740		
4	Bushing	0.257inches + 0.005 - 0.000	0.262 0.257		
5	Bushing	0.472inches + 0.000 - 0.002	0.472 0.470		

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Container No: S063672



Part: D3501-1

Job No: 175786

Serial No/Batch: S063672

Revision:

Inspector:

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Date: 04/22/18